



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3628-1

Job Sheet 196727



Part No: D3628-1

Job Qty: 250 pcs

Part Name: Washer, Cupped



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/20/19

Job Tracking No:

Due Date: 8/30/19

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV C IPP Rev:A New Issue 07-05-28 JLM IPP Rev:B Removed Powder 07-07-11 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	250 pcs	499	8/30/19	0.00	0.00	Purchasing - 1		RE SEP 03 2019
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	250 pcs	499	8/30/19	0.00	0.00	Packaging 2 - 1 - B4B		
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		RE SEP 03 2019
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 -		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S210982



Part: D3628-1

Job No: 196727

Serial No/Batch: S210982

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 06/03/19

Plex 6/20/19 10:47 AM dart.lavoie.chantal

				B4B	
				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	
				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	
				Packaging 2 - 26 - B4B	
				Packaging 2 - 27 - B4B	
				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
120 QC 6	250 pcs	8/30/19	0.00 0.00	QC 6 - 9	DAS 81 9-89 SEP 05 2019
				QC 6 - 68	
				QC 6 - 61	
				QC 6 - 40	
130 Packaging 3-1 - Stock - B4B	250 pcs	8/30/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	

					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140	QC 21 - SA	250	8/30/19	0.00 0.00	QC 21 - SA - 21	Dwg
		pcs			QC 21 - SA - 70	21
					QC 21 - SA - 53	8-59

SEP 05 2019

Part Op 100 - Purchasing - Issue P/O: _____ Email or Ship DXF file to vendor Laser Cut D3628-1 flat pattern and form
 Descriptions: as per Dwg D3628 Possible Supplier: GF
 110 - (Receive & Inspect for Damage & Mat'l Certs - Ensure material certification is attached
 120 - QC6- All purchased or subcontracted products
 130 - Identify as per dwg & Stock Location: _____
 140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3628-1P	Cupped Washer	250 pcs (1 ea)	100-Purchasing	5210975

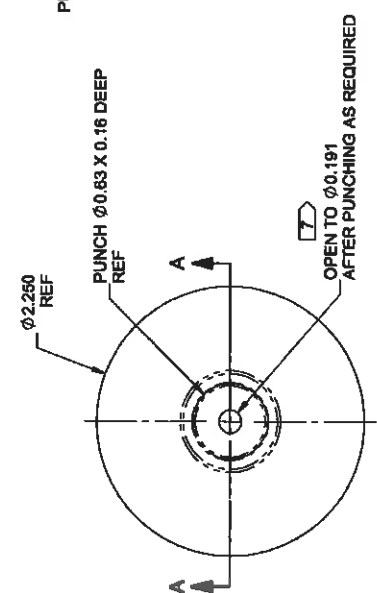
Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D3628-1P	250	0	0

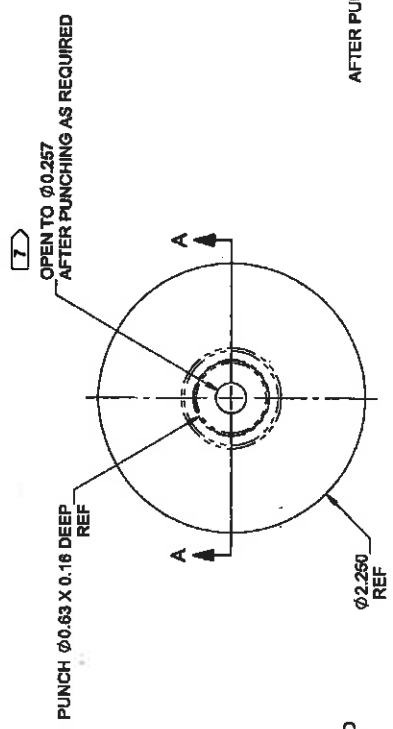
Part Specifications

Specifications could not be found.

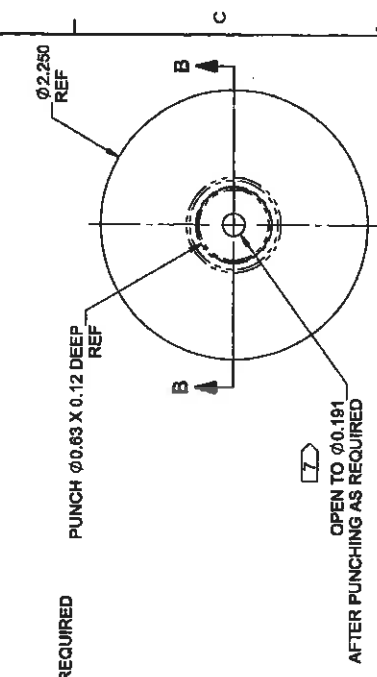
Plex 6/20/19 10:47 AM dart.lavoie.chantal



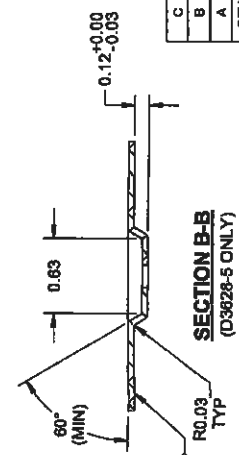
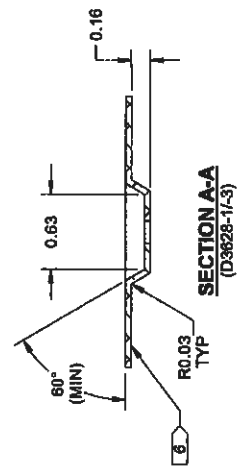
D3628-1 CUPPED WASHER



D3628-3 CUPPED WASHER



D3628-5 CUPPED WASHER



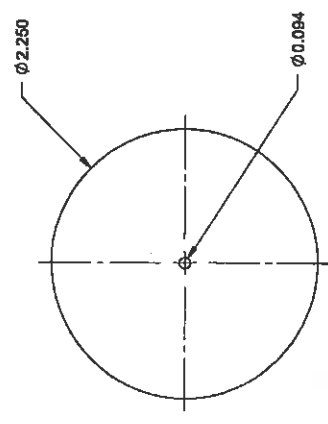
- NOTES:
- 1) MATERIAL: MADE FROM D3628-1F
 - 2) FINISH: NONE
 - 3) TOLERANCES ARE PER DART Q018 UNLESS OTHERWISE NOTED
 - 4) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER OSI Q041.5
 - 7) WHEN DRILLING OUT THE CENTRE HOLE AFTER PUNCHING, ENSURE THAT THE HOLE IS DRILLED CONCENTRIC TO THE CUPPED AREA, WITHIN 0.03
 - 8) WEIGHT: 0.02 lbs

REV	DESCRIPTION	BY	DATE
C	UPDATE DWG TO CURRENT STD: ADD -3, ZN C1-1.	DC	12.04.19
B	REMOVE POWDER COAT	CB	07.07.09
A	NEW ISSUE	CB	07.06.08
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			

DART AEROSPACE LTD	
HAWKESBURY, ONTARIO, CANADA	
DRAWING NO.	D3628
REV. C	SHEET 1 OF 2
TITLE	CUPPED WASHER
SCALE	NTS
DATE	12.04.19

RELEASED
2012-05-07

RELEASED
2017-05-07



D3828-1F FLAT PATTERN



NOTES:
1) MATERIAL: ALSI 304/316 STAINLESS STEEL SHEET, 18 GAUGE (0.050 THICK)
ANNEALED, 2B FINISH
PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240
REF DART SPEC M304S18GA

2) FINISH: NONE
3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
4) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
5) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX
6) IDENTIFICATION: NONE
7) WEIGHT: 0.02 lbs

DESIGN	BC	DART AEROSPACE LTD
DRAWN	BC	HAWKESBURY, ONTARIO, CANADA
CHECKED	BC	DRAWING NO.
MFG. APPR.	BC	D3828
APPROVED	BC	REV. C
DE APPR.	BC	SHEET 2 OF 2
DATE	12.04.19	SCALE
		NTS

CUPPED WASHER

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AND IS TO BE USED ONLY FOR THE PURPOSES SPECIFIED THEREIN
UNLESS OTHERWISE INDICATED OTHERWISE



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB043808



Supplier: GFI001-VC
ABB Installation Products Ltd.
180 Avenue Labrosse
Pointe Claire
QC
H9R 1A1 Canada
Phone: 514 630 4877
Fax: 514 630 4849

PO No: POHB043808
PO Date: 6/20/19
Due Date: 8/30/19
Purchase Order Revision:
Revision Date:
Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

E-MAILED
2019-06-21

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	196727	D3628-1P			Cupped Washer : Various STC's As Per Dwg D3628 Rev. C	Firmed	-	8/30/19	500 pcs	0 pcs	500 pcs	\$2.54/pcs	\$1,270.00
2	196728	D4007-3P			Support : Various STC's	Firmed	-	8/30/19	10 pcs	0 pcs	10 pcs	\$81.477/pcs	\$814.77
Grand Total:												\$2,084.77	

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

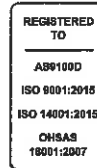
Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

Plex 6/21/19 11:45 AM Dart.Guerin.Kimberley



ABB ÉLECTRIFICATION CANADA SRI
ABB ELECTRIFICATION CANADA ULC
180 AVENUE LABROSSE
POINTE-CLAIRE, QC, CANADA H9R 1A1
TÉL.:(514) 630-4877 - FAX:(514) 630-4849



BON DE LIVRAISON / SHIPPING MEMO

DATE DE LIVRAISON / SHIPPING DATE			N° DE BON DE LIVRAISON / SHIPPING MEMO NO.	PAGE
JR - DY	MO - MO	AN - YR		
29	08	19	0647174	1/1



VENDU À / SOLD TO

DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON
K6A 1K7

EXPÉDIÉ À / SHIP TO

DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON
K6A 1K7

CODE DE CLIENT CUSTOMER CODE		N° DE CONTRAT JOB NO	VOTRE N° DE COMMANDE YOUR PURCHASE ORDER NO	EXPÉDIÉ PAR SHIP VIA
DART GFI-0299		0368309	POHB043808	
QUANTITÉ QUANTITY	N° DE PIÈCE PART NO.		DESCRIPTION	
500 499	D3628-1P		CUPPED WASHER ITEM 1	
MFG. JOB# 0368309 - 001 QTY 500 pcs DUE DATE: 30 August 2019  F- 7761 2083 0415 RECEIVED SEP 03 2019 DART AEROSPACE LTD.				

EXPÉDITEUR
SHIPPER

REÇU PAR / RECEIVED BY

DATE

TOUTES LES RÉCLAMATIONS DOIVENT ÊTRE FAITES EN DEDANS DE 5 JOURS DE LA RÉCEPTION.
ALL CLAIMS MUST BE MADE WITHIN 5 DAYS OF RECEIPT OF GOODS.

CERTIFICAT DE CONFORMITE CERTIFICATE OF COMPLIANCE



by ABB

CLIENT / CUSTOMER
DART AEROSPACE LTD

NO DU BON DE VENTE DE CLIENT / CUSTOMER ORDER NO:
POHB043808

ABB PRODUITS D'INSTALLATION LTÉE
ABB INSTALLATION PRODUCTS LTD.
180 Ave. Labrosse
Point-Claire, QC H9R 1A1
Tel: (514) 630-4877
Fax: (514) 630-4849

FOURNISSEUR / FABRICATION / LOT# / TYPE
DISTRIBUTOR / MANUFACTURER / LOT# / TYPE
TW METALS/ NORTH AMERICAN STAINLESS #
714F /.050 SST/ AMS 5513 / 304 ANN

BON DE LIVRAISON / SHIPPING MEMO
0647174

DATE DE LIVRAISON / SHIPPING DATE
29 August 2019

ARTICLE / ITEM	QTY / QTE	NO. DE PIECE / PART NUMBER	DESIGNATION / DESCRIPTION
1	500	D3628-1P	CUPPED WASHER
SPECIFICATIONS / SPECIFICATIONS		RESULTAT DE ESSAIS / TEST RESULTS	
GFI TRACEABILITY NO# 0368309-001 NOTES: ADDITIONAL CHANGES: DRAWING REV. LEVEL: C		1. MATERIAL DISTRIBUTOR AND MANUFACTURER C/C AS ABOVE ATTACHED 2. IDENTIFY PER QSI 044 6.5 3. NOTE: ALL C/C ATTACHED AND ON FILE. 4. GFI CONTRAT JOB NO. 0368309 5. REF. GFI MANUFACTURING JOB NUMBER 0368309-001 (500 PCS)	

SIGNATURE / SIGNED



POUR / FOR

ABB / GFI

J'É CERTIFIE PAR LA PRÉSENTE QUE LE MATÉRIEL ÉNUMÉRÉ CI-DESSUS A ÉTÉ INSPECTÉ ET EST CONFORME AU DESSIN ET/OU AUX SPÉCIFICATIONS RÉFÉRENCÉES PAR VOTRE BON DE COMMANDE

I HEREBY CERTIFY THAT THE MATERIAL LISTED ABOVE HAS BEEN INSPECTED, TESTED AND CONFORMS TO THE DRAWING AND/OR SPECIFICATIONS REFERENCED BY YOUR PURCHASE ORDER

Q.A. MANAGER

☐

Q.C. SUPERVISOR

☒

Q.C. INSPECTOR

☐



1200 BLAKE DRIVE
WICHITA KS 67219
Tel: 316-744-5000
FAX: 3167445001

CERTIFICATE OF COMPLIANCE

Customer Name: GFI INC
Your Order Number: 0093074 REPLACEMENT
Our delivery receipt Number: 77528096
Date: 8/15/19

This is to certify that the material shipped against the above order on the above delivery receipt, consisting of:

Quantity: 61.517 LB

Line Number: 1

Grade: 304 S/S SHEET * AMS 5513 .050

Part #: TS056048X964A

Heat Number: 714F

Specification: _____

Complies in all Respects with the item description



By: Jarvis Clark
Authorized Test Department Clerk

United Performance Metals

Paul Isaacs
Quality Associate

Customer Name: TW Metals - Wichita
Customer PO: M77045013
UPM Sales Order: 687398
Date: 8/24/2018
Description/Form: STAINLESS 304L - SHEET
Heat Number: 714F
Ingot: 04714F A

Width: 36.0000 Length: 120.0000
Size: .0500
Customer P/N:
Packing List Number: 80001-1
Quantity: 492 lb. 8 pc.



NORTH AMERICAN
STAINLESS

METALLURGICAL TEST REPORT

6870 Highway 42 East
Ghent, KY 41045-9615
(502) 347-6000

Certificate: 382893 02
Customer: 0018 001
Mail To:
UNITED PERFORMANCE METALS
3475 SYMMES ROAD
HAMILTON, OH 45015

Ship To:
UNITED PERFORMANCE METALS
3475 SYMMES ROAD
HAMILTON, OH 45015

Date: 2/19/2018 Page: 1

Steel: 302/304/304L

Finish: 2B

Your Order: CIN-29560-POS

NAS Order: AN 0789800 01

Corrosion: ASTM A262/15;180Bend-OK

PRODUCT DESCRIPTION:

S/S COIL, C.R. ANNEALED & PICKLED; UNS 30400/30403/30200
ASTM A240/17, A480/16b, A666/15; ASME SA240/17, SA480/17, SA666/17
CHEM ONLY ON FOLLOWING ASTM: A276/17, A479/17, A484/16, A312/16
CHEM ONLY ON FOLLOWING ASME: SA312/13, SA479/13
AMS 5511H/5513J/5516P XHRK; MIL-8-5059D AND 3(X CRN MEAS); MIL-4043B
HACE MR0175/ISO 15156-3:2009 A, NRO103/07; QQS766D-A X MAG PERM
MIN. SOLUTION ANNEAL TEMP 1900F, WATER QUENCHED
FMI 304L/304/302; AMS 5511H

REMARKS:

Mat'l is Free of Mercury Contamination. No void repairs.
EN 10204:2004 3.1; RoHS 1 & 2 Compliant
Material is Free of Radioactive Contamination
Steel Making Process: EAF, AOD, & Cont. Casting
Product Mfg. by a Quality Mgt. Sys. in Conf. w/ISO 9001
*Melted & Manufactured in the USA; Mat'l is DPA's Compliant

Product ID #	Coil #	Thickness	Width	Weight	-----Length-----	Mark	Pieces	COMMODITY CODE
04714F A	* 04714F A	.0500	48.0000	28,800	COIL	3548.7	1	1 00624

Lab Accreditation Bureau, ISO/IEC 17025, Certificate# L2323

CHEMICAL ANALYSIS CH(Country of Melt) ES(Spain) US(United States) ZA(South Africa) JP(Japan) Chemical Analysis per ASTM A751/14a

HEAT	CH	C %	CR %	CU %	MN %	MO %	N %	NI %	P %	S %
714F	US	.0154	18.1120	.3890	1.7510	.2750	.0718	8.0585	.0300	.0010
Lab Check:		.0157	17.9836	.3681	1.7973	.2793	.0720	7.9995	.0265	.0016
		SI %								
		.2170								
Lab Check:		.1472								

MECHANICAL PROPERTIES

Product ID #	Coil #	1 d o i c t	UTS KSI	20C .2% YS KSI	20C ELONG %-2"	% Hard HB	Tail Hard	Grain No.	D Fer F.N.
04714F A	04714F A	F T	92.47	43.00	54.67	83.00	85.50	10.00	3.52

UPM
Reviewed & Approved by C.E.
Reviewed by Spec. Tech. (S):
All
Checked by: *[Signature]*
Page 2 Base LARKONE

NAS hereby certifies that the analysis on this certification is correct. Based upon the results and the accuracy of the test methods used, the material meets the specifications stated. These results relate only to the items tested and this report cannot be reproduced, except in its entirety, without the written approval of NAS.

Technical
Dept. Mgr.

KRIS LARK

2/19/2018

TW Metals

SEP 13 2018
Test Report

United Performance Metals

Customer Name: TW Metals - Wichita
Customer PO: M77045013
UPM Sales Order: 687398
Date: 8/24/2018
Description/Form: STAINLESS 304L - SHEET
Heat Number: 714F Ingot: 04714F A

Width: 36.0000 Length: 120.0000
Size: .0500
Customer P/N:
Packing List Number: 80001-1
Quantity: 492 lb. 8 pc.

Paul Isaacs
Quality Associate



METALLURGICAL TEST REPORT

6870 Highway 42 East
Ghent, KY 41045-9615
(502) 347-6000

Certificate: 382893 02
Customer: 0018 001
Mail To:
UNITED PERFORMANCE METALS
3475 STINES ROAD
HAMILTON, OH 45015

Ship To:
UNITED PERFORMANCE METALS
3475 STINES ROAD
HAMILTON, OH 45015

Date: 2/19/2018 Page: 2

Steel: 302/304/304L

Finish: 2B

Your Order: CIN-29560-PO5

NAS Order: AN 0789800 01

Corrosion: ASTM A162/15,1808end-OK

PRODUCT DESCRIPTION:

S/S COIL, C.R. ANNEALED & PICKLED; UNS 30400/30403/30200
ASTM A240/17, A480/16b, A666/15; ASME SA240/17, SA480/17, SA666/17
CHEM ONLY ON FOLLOWING ASTM: A276/17, A479/17, A484/16, A312/16
CHEM ONLY ON FOLLOWING ASME: SA312/13, SA479/13
AMS 5511H/5513J/5516P XHRX; MIL-8-5059D AND 3(X CRN MEAS); MIL-4043B
NACE MR0175/ISO 15156-3:2009 A, MR0103/07; Q98766D-A X MAG PERM
MIN. SOLUTION ANNEAL TEMP 1900F, WATER QUENCHED
FMT 304L/304/302; AMS 5511H

REMARKS:

Mat'l is Free of Mercury Contamination. No weld repairs.
EN 10204:2004 3.1; RoHS 1 & 2 Compliant
Material is Free of Radioactive Contamination
Steel Making Process: EAF, AOD, & Cont. Casting
Product Mfg. by a Quality Mgt. Sys. in Conf. w/ISO 9001
*Melted & Manufactured in the USA; Mat'l is DPAE Compliant

Product ID #	Coil #	Thickness	Width	Weight	Length	Mark	Pieces	COMMODITY CODE
04714F B	* 04714F B	.0500	48.0000	26,750	COIL	3296.1	2	1 00624

Lab Accreditation Bureau, ISO/IEC 17025, Certificate# L2323

CHEMICAL ANALYSIS CM(Country of Melt) ES(Spain) US(United States) ZA(South Africa) JP(Japan) Chemical Analysis per ASTM A751/14a

HEAT	CM	C %	CR %	CU %	MN %	MO %	N %	NI %	P %	S %
714F	US	.0154	18.1120	.3890	1.7510	.2750	.0718	8.0585	.0300	.0010
Lab Check:		.0157	17.9836	.3681	1.7973	.2793	.0720	7.9995	.0265	.0016
		SI %								
		.2170								
Lab Check:		.1472								

MECHANICAL PROPERTIES

MECHANICAL PROPERTIES									
Product ID #	Coil #	i d o i c r	UTS	20C .2% YS	20C ELONG	% Hard	Tail	Grain	D Per
			KSI	KSI	%-2"	HB	Hard	No.	P.N.
04714F B	04714F B	F T	92.47	43.00	54.67	83.00	85.50	10.00	3.52

NAS hereby certifies that the analysis on this certification is correct. Based upon the results and the accuracy of the test methods used, the material meets the specifications stated. These results relate only to the items tested and this report cannot be reproduced, except in its entirety, without the written approval of NAS.

Technical
Dept. Mgr.

KRIS LARK

2/19/2018

TW Metals

SEP 13 2018

Test Report



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB043808



Supplier: GFI001-VC
ABB Installation Products Ltd.
180 Avenue Labrosse
Pointe Claire
QC
H9R 1A1 Canada
Phone: 514 630 4877
Fax: 514 630 4849

PO No: POHB043808
PO Date: 6/20/19
Due Date: 8/30/19
Purchase Order Revision:
Revision Date:
Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pynt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	196727	D3628-1P			Cupped Washer : Various STC's As Per Dwg D3628 Rev. C	Firmed	-	8/30/19	500 pcs	0 pcs	500 pcs	\$2.54/pcs	\$1,270.00
2	196728	D4007-3P			Support : Various STC's	Firmed	-	8/30/19	10 pcs	0 pcs	10 pcs	\$81.477/pcs	\$814.77
												Grand Total: \$2,084.77	

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
A049 SUPPLIER AWARENESS

Plex 6/21/19 11:45 AM Dart.Guerin.Kimberley

APPROVED

By Pedro Mendez at 12:11 pm, Jun 21, 2019